

## Profile Orientation

### JOIST / BEARER ORIENTATION:



Flat side UP

2.5 Kpa / 1.8 PL - Standard Residential  
(Standard loading - ~3 People per SQM)

## SPAN TABLES (2KPA)

JOIST SPACING: 450mm

JOISTS		
PROFILE	SPAN	CANTILEVER
28x50	600/700*	200
55x55	1050/1200*	300
110x50	1900/2100*	500

28x50 - BEARER		
JOIST SPAN	BEARER SPAN	CANTILEVER
600	600/700*	200
1000	550/650*	200
1200	550/650*	200
1500	550/650*	150
1900	550/650*	150
2100	500/650*	150

55x55 - BEARER		
JOIST SPAN	BEARER SPAN	CANTILEVER
600	1200/1200*	300
1000	1150/1200*	300
1200	1100/1200*	300
1500	1050/1150*	250
1900	950/1050*	250
2100	950/1000*	200

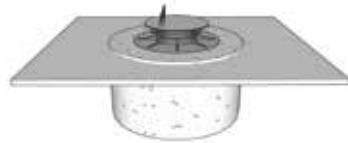
110x50 - BEARER		
JOIST SPAN	BEARER SPAN	CANTILEVER
600	2400/2600*	500
1000	2150/2400*	500
1200	2050/2200*	500
1500	1900/1950*	400
1900	1700/1750*	400
2100	1600/1650*	400

- Minimum back span length to be 4 times of the overhang length
- \*Continuous Span
- Alu261223



Design Guide

Info@exolux.com.au



Ensure the pedestals are supported on a solid footing.

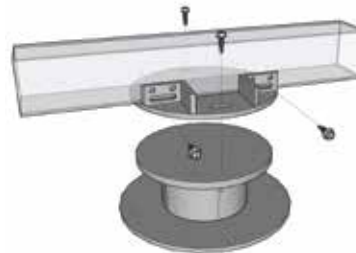
### FX SERIES

- FX0 (10-25mm)
- FX1 (25-40mm)
- FX2 (40-70mm)
- FX3 (60-100mm)
- FX4 (90-160mm)
- FX5 (150-270mm)

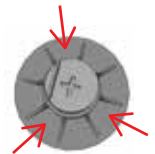
### PP SERIES

- FX0 (10-25mm)
- PPA (24-35mm)
- PPB (33-47mm)
- PPC (45-70mm)
- PPD (65-110mm)
- PPE (95-190mm)
- PP E1 (185-325mm)
- PP E2 (260-440mm)

## ADJUSTABLE PEDESTALS



Fix joist head to Pedestal (2 Hex screws)  
Fix joist head to Joist (2 Hex screws)



Pedestals can be fixed to ground by using masonry fixings eg. Nylon Anchors / Concrete Screws



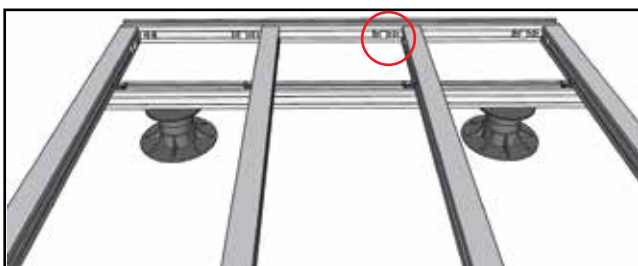
The pedestals can be levelled by rotating to make taller or smaller.  
**Tip: When rotating with frame on top take weight off pedestal and rotate base**

## CORNER BRACKET

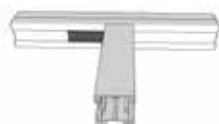
4 Hex Screws needed per bracket.



- Applications:
1. Make 90 degree angle joints with the profiles.
  2. Make vertical joint (for fascia bracket support).
  3. Can also be bent to make your desired angled joint.



### 55 PROFILE



Joist to perimeter joist  
(Non direct load bearing)



Vertical Joins  
(Allows fascia joists supports to be attached)

### 110 PROFILE



Joist to perimeter joist  
Non direct load bearing  
(2 per join)

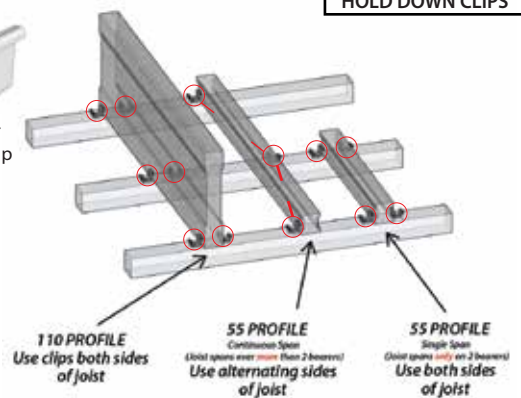


Joist to intergrated bearer  
Load bearing connection  
(4 per join)

## HOLD DOWN CLIPS



2 Screws per hold down clip



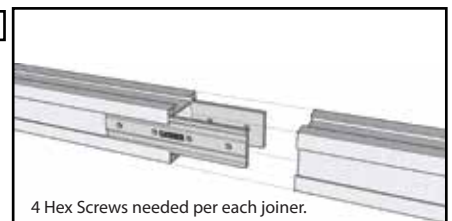
110 PROFILE  
Use clips both sides of joist

55 PROFILE  
Continuous Span  
(Joist spans over more than 2 bearers)  
Use alternating sides of joist

55 PROFILE  
Single Span  
(Joist spans only on 2 bearers)  
Use both sides of joist

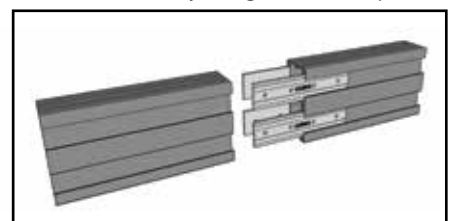
Use 2 Joiners when joining the 28/55mm profile

## JOINERS



4 Hex Screws needed per each joiner.

Use 4 Joiners when joining the 110mm profile



# COMPONENT LAYOUT

## 55PROFILE (SHOWN)

### TYPICAL BEARER/JOIST LAYOUT



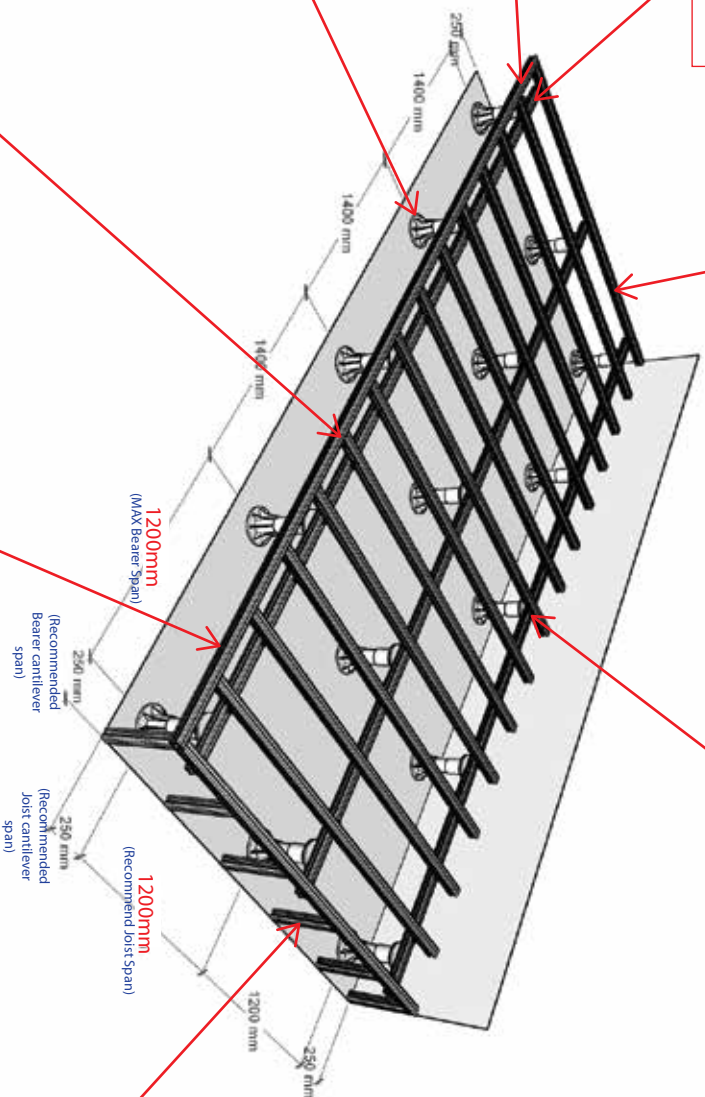
**BEARER**  
(Supports the joist)

**JOIST**  
(Supports the deckboard)

**HOLD DOWN CLIPS**  
(Holds the Joist to the bearer)  
(1 clip per connection - 25per Pack)

**PERIMETER JOIST**  
(Braces / links the joists together)

**PEDESTAL / POST SUPPORTS**  
(Height adjustable deck supports)



**TILE SPACER**  
Only used when installing pavers on deck.  
Fix down to joists to secure pavers to joists.

Go to Paver installation section for more information

**FASCIA JOIST SUPPORT**  
(Allows fascia boards to be attached to the deck)  
1. Corner bracket installed under perimeter joist  
2. 55Profile installed in vertical position

**CORNER BRACKET**  
(Used to make 90degree angles)  
(Bent to create any angle)  
(1 per connection - 2 per pack)  
Installed at the connection of joist to perimeter joist

**JOINER**  
(Used to extend the length of the aluminium)  
(2 per connection - 6 per pack)  
(Only needed if longer than 6m length)